



13-Day Premo Italiano 2009

The best of the best in food, accommodations, guides, wine, transportation and more! It's like traveling with a friend.

- May 22 to June 3
- August 31 to September 12
- September 14 to September 26
- 6 multi-course meals with wine & dessert
- Private guides, sightseeing and more!

DAY 1 Milan and Lake Maggiore

+ Included: Breakfast and dinner

(Transport to Italian Lakes, welcome reception, dinner with wine and desert, private olive oil and wine tasting). Check in and relax. Welcome reception, dinner and private wine and olive oil tasting this evening. Explore the lakes, get lost in the beauty of Italy. You are here!

DAY 2 Isola Bella Island and Lake Maggiore

+ Included: Breakfast

Transfers from/to hotel, boat pass, guided walking tour. After a buffet breakfast, experience enchanting castles, gardens, and art on a morning guided tour. Remainder of the day is free for you to explore.

DAY 3 Verona and Venice

+ Included: Breakfast and dinner

Stay at 3-star superior hotel in historic Venice for 2 nights. Coach transfer to Venice and your lovely accommodations. Stops along the way in Verona for lunch and sightseeing. Full dinner and wine tasting this evening.

DAY 4 Venice

+ Included: Breakfast

Enjoy a two-hour "Introduction to Venice" tour. Free for the rest of the day and evening. Saint Marcs, Burano or Murano, whatever you choose it will be just the right thing to do- It's Venice!

DAY 5 Italian Riviera and Rimini

+ Included: Breakfast and 4-course dinner with wine & dessert

Stay at 4-star resort hotel with ocean view for 2 nights. A scenic drive down the Italian coast. Check in and beach strolling. Tonight you will be treated like an old friend and dine as if time stands still. Countless courses: fresh homemade wine, hand made breads, pastas, cheeses, desserts. You will talk about this one for years to come.

DAY 6 Ancient Castles and Hill Towns

+ Included: Breakfast

Transfers from/to Rimini/San Marino, guided tour of San Marino. Following in the footsteps of Saint Francis for a day trip, where preserved medieval castles and villages rise over rolling hills in San Marino.

DAY 7 Cortona and San Gimignano Tuscany

+ Included: Breakfast and 4-course dinner with wine & dessert.

Our Tuscan motto is "location, location, location." San Gimignano located perfectly between Siena and Florence. Check in, relax and explore the town. Tonight choose from a menu of typical Tuscan dishes served on a beautiful terrace overlooking the landscapes of Tuscany. On the way from Rimini we will stop to see the famous town of Cortona featured in the film Under the Tuscan Sun.

DAY 8 Siena

+ Included: Breakfast

In the morning we are off to Siena. Your expert guide will introduce you to Saint Catherine's City of Serenity. In the afternoon we explore the area by coach.

DAY 9 Florence

+ Included: Breakfast

We believe that Florence is a city to be savored slowly. Your local guide knows all the history, art and hot spots. During your 3 hour tour you will learn amazing historical facts about Florence that will amaze you!

DAY 10 Rome

+ Included: Breakfast and dinner with wine & dessert

Stay at a 4-star hotel for 3 nights. The Eternal city of Rome welcomes you in all its glory. Your hotel is in the center of the historical district of Rome, only a few steps away from the Vatican, Spanish Steps, and the Tiber River. Tonight we dine like Cesar, afterward a night walk of the floodlit city.

DAY 11 Roaming in Rome

+ Included: Breakfast

Your official Roman guide will walk with you to the main sights located within the old city wall. Don't worry if you have been to Rome, our hand-picked guide will fascinate even the most seasoned traveler. The remainder of the day is free to explore the world's greatest city. Rome is yours!

DAY 12 Free day in Rome

+ Included: Breakfast and farewell dinner

Rome is a city to be explored on foot. Everything is within walking distance of your hotel, so take your Rome info packet and head off to your favorite shop, fountain, Ancient Square or get that last great picture. Optional trip to Pompeii can be arranged.

DAY 13 Return Home

+ Included: Breakfast

For those of you who are not ready to end your vacation, let us know. We can suggest some great after tour trips for Italy, Switzerland, Sicily, Spain and France.

Hear what clients of the Premo Italiano Tour have to say:

I couldn't have asked for more in from a tour company. Italy 4 Real made sure that we had wonderful accommodations, delightful sites to see, and the type of individual attention to our needs only a small company can provide. I would be thrilled to go on another Italy 4 Real's tour.

- *Julie I.*

There wasn't a detail overlooked!! I felt very safe and comfortable.....the tour hosts were always a phone call away and there to accommodate any requests. The people I traveled with were so much fun and several have turned into lasting friendships. It was truly the trip of a lifetime!!!

- *Kim C.*

When I was with Italy 4 Real I felt I was being escorted personally by an old family friend to favorite sites and restaurants. We felt comfortable and pampered. Superb hosts!

- *Scott W.*

Touching on a magical variety of sights, tastes and sounds, my tour was a wonderful combination of new and old, casual and formal, festive and somber. Take plenty of film!

- *Kathe L.*

Why be part of a "cattle call," when you can be pampered by a company that specializes in small groups We are new believers!

- *Mrs. Smith*

We had a WONDERFUL time!! Thank you so much also for all the hard work you did to make this trip possible.

- *Amy & Warren*

I want to thank you for your efforts on our behalf. If you have the right professional assist you with the plan and properly executes it, you will enjoy your sojourn. I know I have found the right professional.

- *Jon McKenna*

Reservation Form. YES! I am ready to experience a better way of travel with Italy 4 Real. Please take a moment to fill out the important information below.

Tour Name: 13-Day Premo Italiano 2009

Date of tour:

Traveler Information

Name as it appears on Passport: _____

Date of Birth: _____ M _____ F _____

Street Address: _____ City: _____ STATE: _____

Zip: _____ Day Phone: _____ Evening Phone: _____

E-mail: _____

Travel Partner/Second Person

Relationship for room assignments: Couple: Roommates

Name as it appears on Passport: _____

Date of Birth: _____ M _____ F _____

Street Address: _____ City: _____ STATE: _____

Zip: _____ Day Phone: _____ Evening Phone: _____

E-mail: _____

Signature #1 _____ Signature #2 _____

By signing above I understand that some programs require plenty of walking and smoking is not allowed on any tour. The balance owed on your tour will be due in full 90 days prior to departure and I accept the Tour Conditions as outlined by Travel 4 Real. Please mail your deposit with this form to: Travel 4 Real 10121 Evergreen Way, Suite 25-592, Everett, WA 98204 Travel 4 Real and its subsidiaries accept Visa, MasterCard, Discover Card, American Express Diners Club and personal checks in US dollars for all tours. Please make checks payable to **Travel 4 Real**

CHARGE MY DEPOSIT PLEASE

By Signing below I authorize Travel 4 Real to charge my credit card in the amount of \$350 per person listed on this reservation form and I accept the tour conditions

Check One: Visa MasterCard PayPal

Card # _____ - _____ - _____ - _____

Exp date: ____ / ____ Security Code: ____ (Last 3 digits on back of card)

Signature _____